

CAPABILITIES

I.D. GRINDING:	42" O.D. x 30" DEEP SPRINGFIELD VERTICAL, HEALD, CINCINNATI & KELLENBERGERS
O.D. GRINDING:	20" O.D. x 134" LONG BETWEEN CENTERS 36" O.D. x 30" DEEP
JIG GRINDING:	#3 MOORE JIG GRINDERS ▪ WORK ENVELOPE - 24" x 28" x 12" TALL 2 EACH ▪ HOLE SIZE - .050" - 6.00" x 2" - 3" DEEP (DEPENDS ON SIZE) ONE DAY TURNAROUND AVAILABLE
CENTERLESS GRINDING:	THRU FEED - .080" O.D. TO 3" O.D. x 7' LONG INFED - .080" O.D. TO 3" O.D. x 8" LONG WEIGHT LIMIT - 100 LBS. PER PIECE
STRAIGHTENING:	EITEL 44 TON PRESS BETWEEN CENTERS OR ON DIAMETERS BAR STOCK, LEAD SCREWS & MULTIPLE DIAMETER HYDRAULIC CYLINDER RODS WITH HEAD
HONING:	I.D. SIZE RANGE - .070" TO 8" LENGTH RANGE - UP TO 18"
BLANCHARD GRINDING:	42" TABLE - MARPOSS SIZE GAUGING HEIGHT OF PART - 22" ONE MACHINE NEW FROM BLANCHARD - 1999 ONE MACHINE NEW - 2008
SURFACE GRINDING:	TABLE SIZE - 16" X 32" - OKAMOTO TABLE SIZE - 24" X 60" - OKAMOTO
WELDING REPAIR:	WELD – GRIND REPAIR (TURN KEY)
CHROME REPAIR:	GRIND – CHROME – GRIND REPAIR (TURN KEY)
CYLINDRICAL POLISHING:	.25" O.D. TO 6" O.D.
BROKEN BOLTS OR TAPS:	EDM REMOVAL
OTHER SERVICES:	REGROUNDING DEAD & LIVE CENTERS TEMPERATURE CONTROLLED Q.C. ROOM PICK UP & DELIVERY AVAILABLE SANDBLAST TO REMOVE HEAT TREAT SCALE BEFORE GRINDING CMM INSPECTION

FOR ADDITIONAL INFORMATION CALL SUE MARZANO OR DAVID HARNER.

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